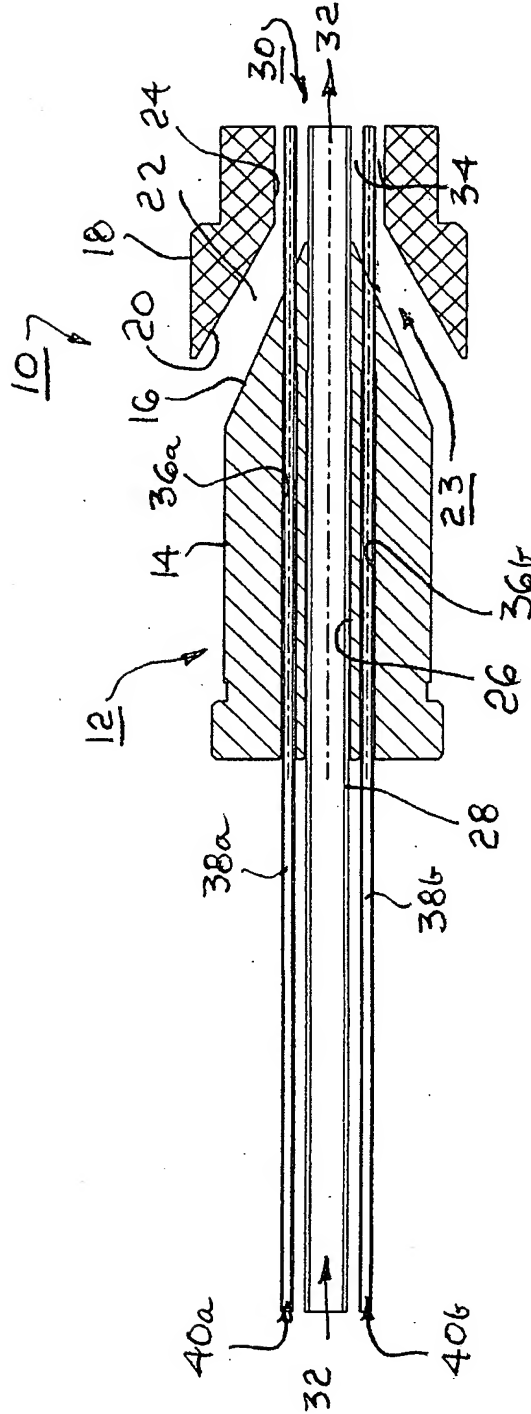


Prem Anand and Joseph T. Chapin  
 METHOD AND APPARATUS FOR  
 INCORPORATING LUMENS INTO THE WALL  
 OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

Sheet 1 of 5

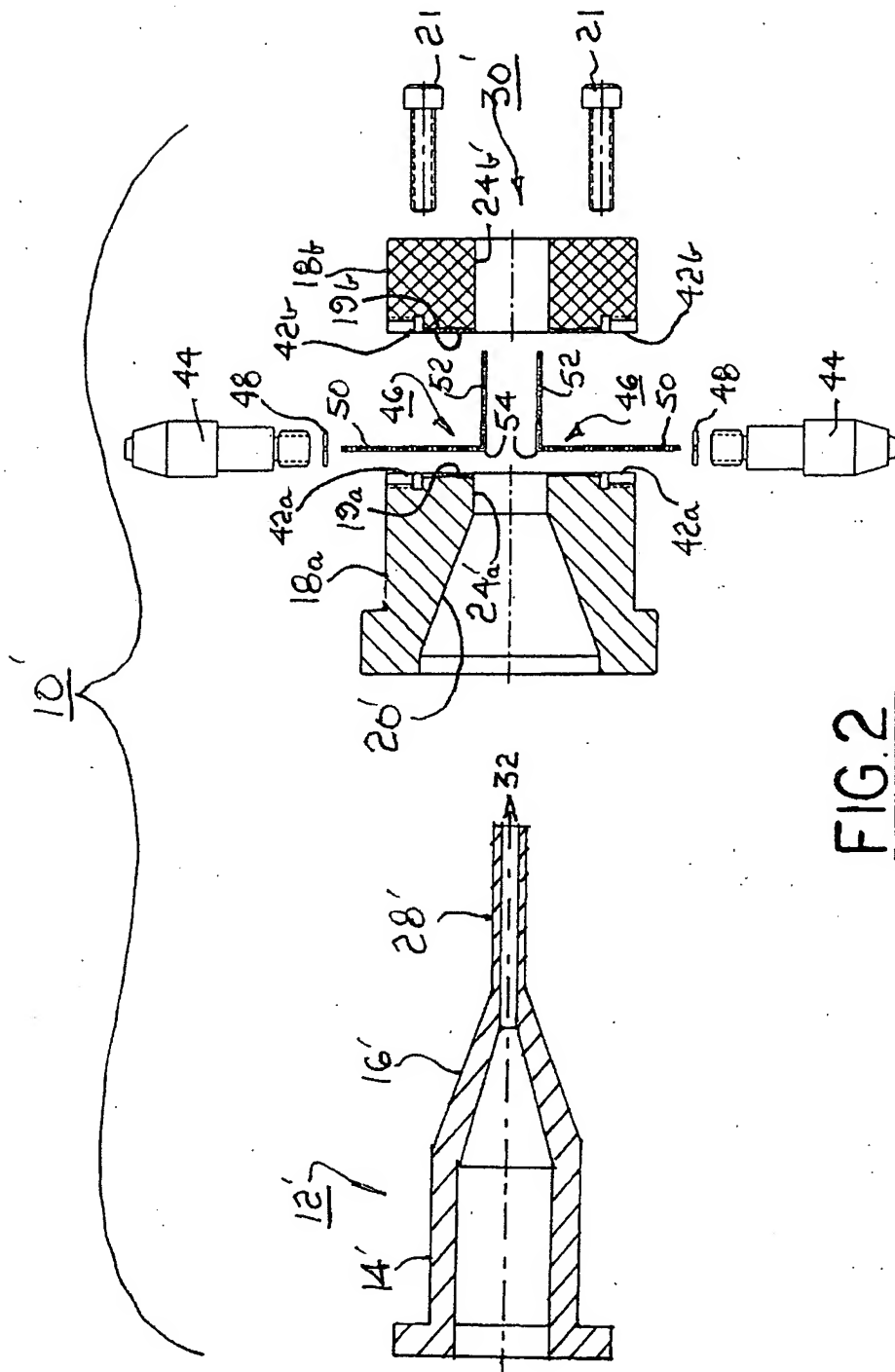


**FIG. 1**  
**(PRIOR ART)**

Prem Anand and Joseph T. Chapin  
 METHOD AND APPARATUS FOR  
 INCORPORATING LUMENS INTO THE WALL  
 OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

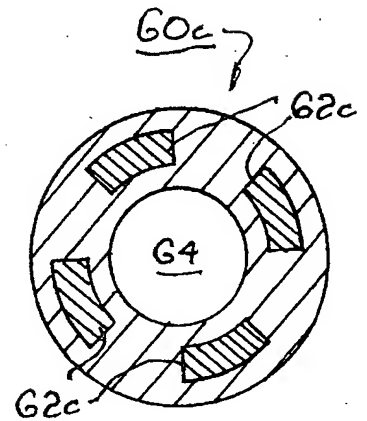
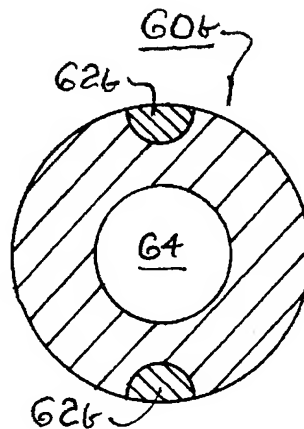
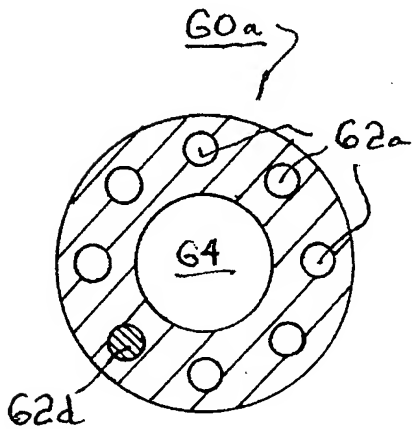
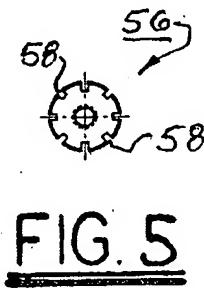
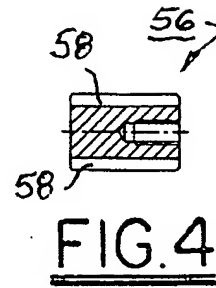
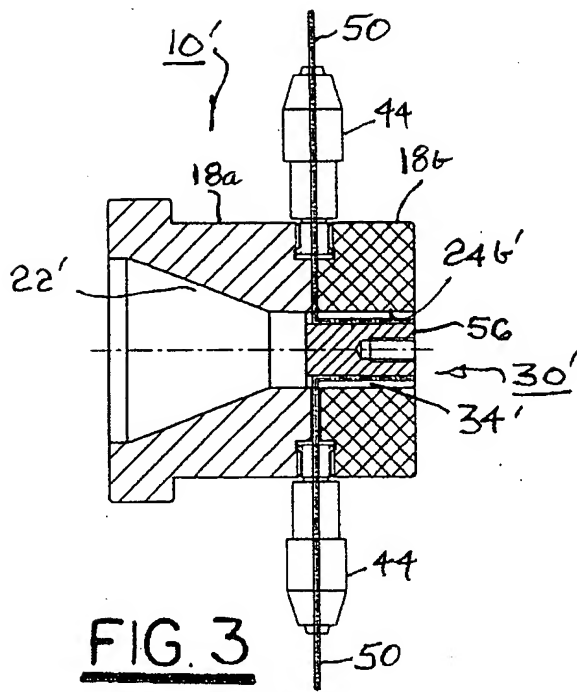
Sheet 2 of 5



Prem Anand and Joseph T. Chapin  
 METHOD AND APPARATUS FOR  
 INCORPORATING LUMENS INTO THE WALL  
 OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

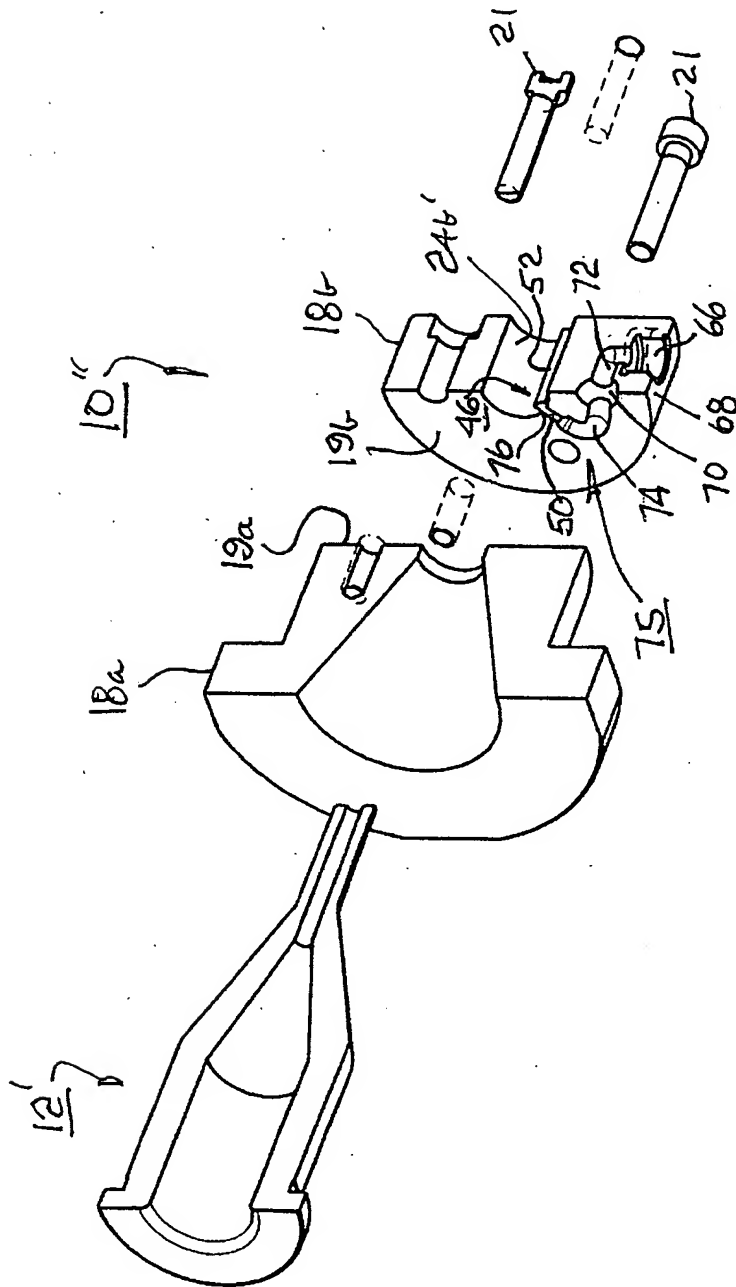
Sheet 3 of 5



Prem Anand and Joseph T. Chapin  
 METHOD AND APPARATUS FOR  
 INCORPORATING LUMENS INTO THE WALL  
 OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

Sheet 4 of 5

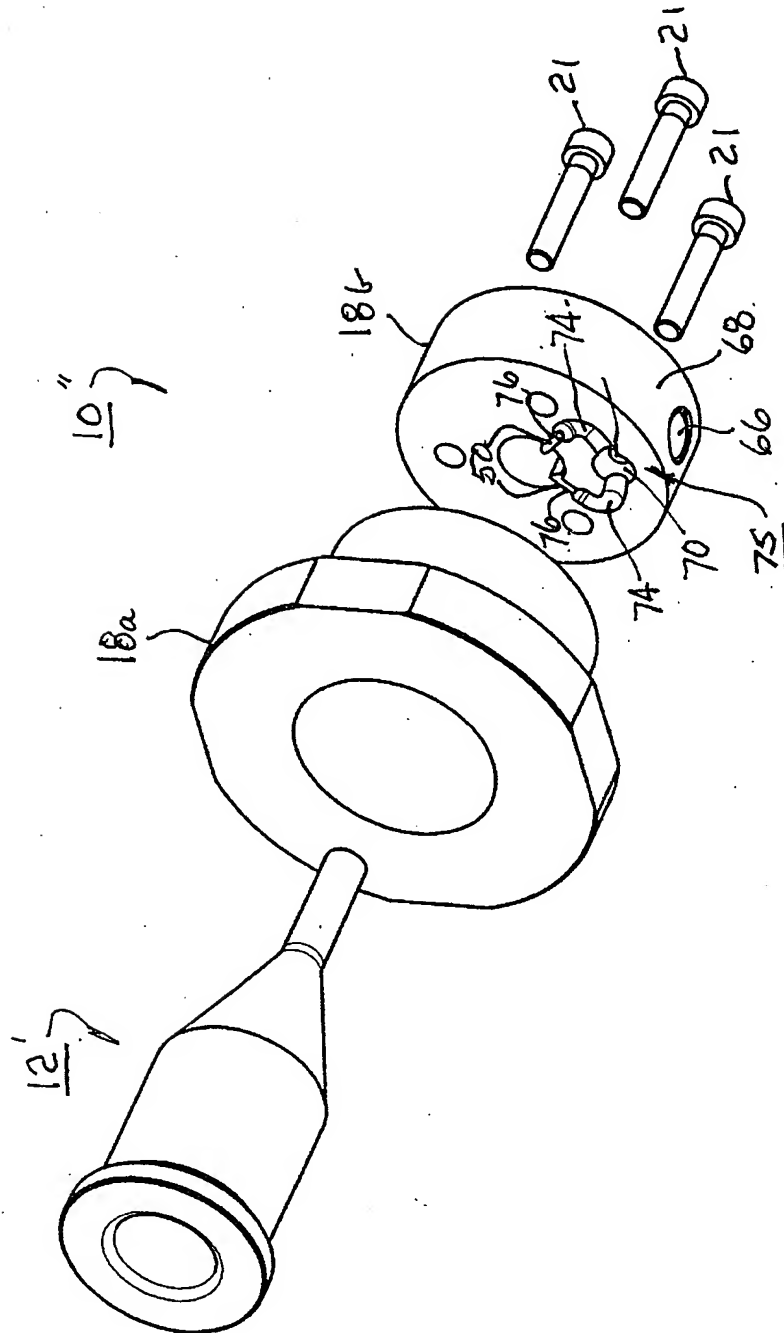


**FIG. 9**

Prem Anand and Joseph T. Chapin  
 METHOD AND APPARATUS FOR  
 INCORPORATING LUMENS INTO THE WALL  
 OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

Sheet 5 of 5



**FIG. 10**